1 - IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name          KLINGER Thread Seal Tape
Other Names           PTFE Thread Seal Tape
Recommended Use       For sealing threaded pipe fittings
Supplier              KLINGER Limited (ABN 95 008 679 838)
                      38 McDowell St
                      Welshpool
                      WA 6106
                      AUSTRALIA
                      Tel +61 (0)8 9350 1100 (0800 – 1700 Australian Western
                      Standard Time – GMT +8 hrs)
                      Fax +61 (0)8 9350 6200

2 - HAZARDS IDENTIFICATION

Not classified as hazardous according to the criteria of NOHSC.

The product is considered harmless to health and the environment in the form supplied
and if stored and handled in the correct manner – see Section 7. No hazards are known
based on present information.

3 - COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>CAS</th>
<th>Proportion</th>
</tr>
</thead>
<tbody>
<tr>
<td>PTFE (Polytetrafluoroethylene)</td>
<td>9002-84-0</td>
<td>100%</td>
</tr>
</tbody>
</table>

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### 4 - FIRST AID MEASURES

**Inhalation**
Dust arising from working the product should be treated as nuisance particulate material. Inhalation of dust may cause irritation to the mucous membranes and upper respiratory tract. Movement of exposed individual to fresh air is recommended. When material is heated to above 300°C thermal decomposition begins to occur. Thermal decomposition products of fluorinated products may cause polymer fume fever with flu-like symptoms which subside within 36 to 48 hours.

**Skin**
Generation of dust may cause mechanical abrasion. Wash skin with soap and water. Launder heavily contaminated clothing before reuse. Seek medical advice if irritation develops.

**Eye**
May cause mechanical irritation in contact with eyes. Remove small solid particles and rinse with water for a minimum of 15 minutes. In all cases of eye contamination it is a sensible precaution to seek medical advice.

**Ingestion**
Not hazardous. Not a likely source of exposure. If ingested, give plenty of fluid to assist passage through system. Seek medical attention if irritation occurs.

### 5 - FIRE FIGHTING MEASURES

<table>
<thead>
<tr>
<th>Suitable Extinguishing Media</th>
<th>Water, carbon dioxide, powder extinguishers, foam extinguishers</th>
</tr>
</thead>
</table>

**Hazards from Combustion Products**
Fluorinated olefins, Carbonyl fluoride, Hydrogen Fluoride. At temperatures exceeding 400°C the quantity of pyrolysis product increases rapidly and so does their toxic nature. Small amounts of octafluoroisobutylene have been identified.

**Precautions for Firefighters and Special Protective Equipment**
Breathing apparatus and eye protection must be worn to protect from dust and fumes.
6 - ACCIDENTAL RELEASE MEASURES

Emergency Procedures
Fire: See Section 5
Personal: See Section 4
Environmental: No known environmental hazards exist.

Methods and Materials for Containment and Cleanup
Approved vacuum cleaners with high efficiency filters (HEPA) conforming to AS3544 or equivalent must be used to clean areas. Spills which involve powder, dusts or granules may create a slip hazard and should be cleaned up immediately. Sweep up but avoid generating dusts.

Additional
In the case of improper use (see Section 8) fine dust may result. Adequate suction and filtering of the exhaust air should be ensured.

7 - HANDLING AND STORAGE

Handling
No special precautions necessary when handling the material in its finished form. However, whenever further processing of the product is undertaken, potential for the generation of dust exists. See Section 8.

Storage
Store in a cool, dry, well ventilated area removed from foodstuffs. Material is only flammable through the effects of intensive heat. Excessive heat in the storage area may diminish the product’s performance in its intended application.
8 - EXPOSURE CONTROLS/PERSONAL PROTECTION

National Exposure Standards (Time-Weighted Averages)  
PTFE Dust  
10mg/m3 ES-TWA (Recommended - Note that PTFE has no current assigned exposure standard, however as a general safety precaution the above guideline may be used.)

Biological Limit Value  
No Biological Limit Value allocated.

Engineering Controls  
Ensure adequate ventilation exists to maintain air concentrations below exposure standards. Do not inhale dust. Use localised extraction or wet methods of work to control dust levels.

Personal Protective Equipment  
No special precautions necessary when handling the material in its finished form. However, whenever further processing of gaskets is undertaken, the potential for the release of particulates that may cause mechanical abrasion exists. In the case of particle generation exceeding the above-noted National Exposure Standards, recommended PPE are rubber/PVC gloves, coveralls, safety glasses and a P2 particulate (AS1716 or equivalent) respirator. When removing embrittled or spent material or when high levels or dust exist a full-face class H particulate cartridge respirator or full-face positive pressure demand airline respirator (AS1716 or equivalent) is recommended. Good hygiene practices must always be maintained.

9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance  
Form: Tapes in Spools  
Colour: Various colour strips (white, yellow, pink) in spools

Odour  
None

pH  
Not applicable

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Vapour Pressure: Not applicable
Vapour Density: Not applicable
Boiling Point/Range: Not applicable
Freezing/Melting Point: Not applicable
Flashpoint: Not-flammable
Solubility (water): Insoluble
Specific Gravity/Density: 1.0 to 1.2 g/cm³
Additional: None

10 - STABILITY AND REACTIVITY

Chemical stability: Stable under intended operating conditions.
Conditions to Avoid: Not known
Incompatible Materials: Not known

Hazardous Decomposition Products: When material is heated to above 300°C thermal decomposition begins to occur. Thermal decomposition products of fluorinated products may cause polymer fume fever with flu-like symptoms which subside within 36 to 48 hours.

11 - TOXICOLOGICAL INFORMATION

The most common source of exposure is experienced when smoking cigarettes contaminated with PTFE dust.

No toxicity was observed in male/female rats when fed PTFE (up to 25%) for a period of 90 days.
Rats were implanted with PTFE. Local sarcomas were induced during this testing procedure, however this is not considered relevant under normal industrial usage. The agent is not classifiable as to its carcinogenicity to humans.

12 - ECOLOGICAL INFORMATION

Ecotoxicity
Not known. Insoluble in water, precipitates. Although inert as a finished product, avoid contamination of drains or waterways to prevent accumulation in the aquatic environment.

Persistence and Degradability

Mobility
Not known

13 - DISPOSAL CONSIDERATIONS

Disposal Methods
No special requirements exist. This is a thermoplastic material, hence recycling is preferable to landfill disposal. Do not dispose of in an incineration system under any circumstance. Local, state and federal statutory regulations must be observed.

Special Precautions
Not applicable

14 - TRANSPORT INFORMATION

UN Number
None allocated

UN Proper Shipping Name
None allocated

Class and Subsidiary Risks
Not relevant

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Packing Group  Not relevant

Special Precautions for User  Do not transport with Explosives, Oxidising agents, Organic peroxides and foodstuffs. In sheet and cut gasket form there is no risk associated with the product under normal transport conditions. Not defined as a Dangerous Good by the Australian Code for the Transport of Dangerous Goods by Road and Rail.

Hazchem Code  None allocated

15 - REGULATORY INFORMATION

Regulations for dangerous materials not applicable.

16 - OTHER INFORMATION

The information presented is based on the present level of knowledge and experience.

All information and recommendations contained in this publication are to the best of our knowledge. Since the conditions of use are beyond our control, users must satisfy themselves that products are suitable for the intended processes and applications. No warranty is given or implied in respect of information and recommendations or that any use of the products will not infringe rights belonging to other parties. In any event or occurrence, our liability is limited to our invoice value of the goods delivered and properties without notice.

END OF MSDS